



EVO-STIK Decorators Flexible Filler

A WATER BASED ACRYLIC FILLER

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Fact Sheet No.: TDS00125

YOUR SMART ADVANTAGES

- Acrylic filler for draught proofing and filling fine cracks
- Ideal for joints where movement is likely e.g. between walls and ceilings, skirting boards and stairs
- Can be sanded, overpainted or papered over when dry

USES

EVO-STIK Decorators Flexible Filler is a fast drying paste which sets by evaporation of water when exposed to the atmosphere. It is ideal for filling low movement gaps around windows, door frames, skirting boards, coving, gaps in plasterboard and fine cracks prior to decorating and general filling of internal fixtures. EVO-STIK Decorators Flexible Filler can be sanded, overpainted or papered when set.

EVO-STIK Decorators Flexible Filler may be used externally provided it is allowed to set in warm, dry conditions with no chance of rain during the first 24 hours after application.

PRODUCT CHARACTERISTICS

Colour	White
Form	Ready to use paste, suitable for gun or knife application
Specific Gravity	1.48 approx.
Composition	A blend of acrylic polymers and selected fillers
Product Code	30811727 C20 cartridge x 12
Storage/Shelf Life	Store for up to 24 months from date of manufacture when stored in original, unopened packaging in cool, dry conditions within the temperature range of +5°C to +30°C.

TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+5°C to +40°C
Service Temperature	-20°C to +70°C
Service Life	When applied correctly the filler will perform satisfactorily for approximately 15 years.
Coverage	Approx. 11 linear metres of 6mm diameter bead per C20 cartridge
Drying Times	Skin Formation: 15 to 60 minutes dependent on depth of filler, temperature and humidity. Through Dry: 24 hours depending on depth of filler, temperature and humidity.

DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK Flexible Decorators Filler refer to the relevant Health & Safety Data Sheet, available at www.bostik.co.uk.

PREPARATION

1. Ensure that surfaces to which the product is to be applied are clean, dry, sound and free from dust, loose material and any other contaminants that may impair adhesion.
2. Very porous surfaces must be primed using a diluted PVA (5 parts water to 1 part PVA by volume), such as EVO-STIK Evo-Bond Building Adhesive. The primer must be allowed to dry.



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APPLICATION

3. Unscrew the nozzle, and using a sharp knife, carefully cut off the dome of the cartridge, taking care not to damage the thread. Screw the nozzle onto the cartridge.
4. Cut off the tapered end of the nozzle at a 45° angle, to a width matching the gap to be sealed.
5. Fit the cartridge into the cartridge gun by pressing the release plate and pulling out the plunger. Insert cartridge and repeatedly squeeze the trigger until the filler appears.
6. Place the nozzle at the start of the gap, and gently squeeze the trigger. Push forward slowly, ensuring that contact is made by the filler with both sides of the gap. At the end of the run, release the trigger and press the plunger release plate of the gun.
7. Simply removing excess filler, immediately, with a flat blade will give a nice smooth finish.
8. When the product is used to fill gaps the temporary use of masking tape to define edges of the joint will often give a cleaner, neater look. Always remove masking tape, before the filler skins, which usually takes between 15 to 60 minutes, but is dependent upon drying conditions.
9. Painting of the filler should only be carried out once it has fully dried. Painting too early may lead to the paint cracking.
10. For fine filling and for applications less than 1mm, painting may be carried out in as little as 30 minutes.
11. When used for filling gaps around frames and skirtings' etc., where the filler may have a depth greater than 5mm, drying times will be much longer. Leave at least 24 hours before painting.

CLEANING

Uncured Filler:

12. Excess uncured filler should be carefully scraped away using a knife and the remaining film wiped away immediately with a clean cloth dampened with warm, soapy water.

Cured Filler:

13. There is not adequate solvent, carefully cut away excess with a very sharp knife. Do not use solvent to clean product from the skin – use soap and water.

PRECAUTIONS IN USE

EVO-STIK Decorators Flexible Filler will not be water resistant until it has dried. Painting after the product has dried will prolong the life of the product.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.co.uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data sheet for EVO-STIK Decorators Flexible Filler, available at www.bostik.co.uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



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