



EVO-STIK PVC Pipe Weld

A SOLVENT BORNE ADHESIVE

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Fact Sheet No.: TDS00481

YOUR SMART ADVANTAGES

- Specialist clear adhesive for bonding ABS and UPVC plastics
- Extra strong bond in 10 minutes
- Waterproof in a brushable gel format

USES

EVO-STIK PVC Pipe Weld is a clear, solvent-borne, polyvinyl chloride based gel adhesive which is strong, waterproof and brushable.

EVO-STIK PVC Pipe Weld is designed for bonding ABS and rigid PVC plastics in non-pressure pipe systems. It bonds rapidly to form a water and chemical resistant seal. Once assembled the bond rapidly builds up strength, enabling units to be handled and put into service with the minimum of delay.

PRODUCT CHARACTERISTICS

Colour	Opaque
Form	Thixotropic gel
Specific Gravity	0.95 approx.
Composition	Polyvinyl chloride - a blend of solvents
Solids Content	20% approx.
Viscosity	20,000 mPa s approx. at 20°C
Odour	Ketonic

Product Code	30814647 50ml 1 x 6 blister cards
Storage/Shelf Life	Store for up to 12 months from date of manufacture when stored in original, unopened packaging under cool, dry conditions within the temperature range of +5°C to +25°C.

TYPICAL PERFORMANCE DATA (Approx.)

Flammability	Flammable
Flash point	-18°C approx.
Water Resistance	Excellent
Chemical Resistance	Good
Drying Times	10 minutes before handling. 24 hours before putting into service.

DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK PVC Pipe Weld refer to the relevant Health & Safety Data Sheet, available at www.bostik.co.uk.

PREPARATION

1. Ensure to carry out any application of EVO-STIK PVC Pipe Weld on a protected surface.
2. Cut the PVC pipe square, remove swarf from the inside of the pipe and lightly chamfer the outer edges.
3. Lightly abrade the pipe socket with emery cloth and ensure it is free from grease.

APPLICATION

4. Quickly apply an even and generous coating of adhesive to the pipe, in a lengthways direction, and then a similar but lighter coat to the fitting.

5. Carefully push together the two parts to the full depth of the joint without twisting. Hold for 20 to 30 seconds and clean off excess adhesive.
6. Allow 10 minutes before handling, and allow a further 24 hours before putting into service.
7. Reseal the tube after use.
8. This adhesive may be used for bonding flat sections of PVS or ABS; however, these joints must be supported for a few hours whilst the adhesive dries.

PRECAUTIONS IN USE

For any application not covered please contact Technical Services on +44 (0)1785 262725 or visit www.bostik.co.uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for EVO-STIK PVC Pipe Weld, available at www.bostik.co.uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



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Sales	Tel: 0844 371 1192	Fax: 01785 241818	customer.service@bostik.com
Technical Advice	Tel: 0844 371 1197	Fax: 01785 272867	technical.service@bostik.com
Safety Data Sheets	Tel: 01785 272625	Fax: 01785 212962	sds.box-eu@bostik.com