



EVO-STIK Rear View Mirror Adhesive

A SINGLE COMPONENT, MOISTURE CURING, POLYURETHANE ADHESIVE

Date: 20 July 2018

FactSheet No.: TDS00096

YOUR SMART ADVANTAGES

- Clean and easy to use
- Fast setting
- Large pack, suitable for two applications

USES

EVO-STIK Rear View Mirror Adhesive is a single part structural anaerobic adhesive. It is designed for bonding metals to glass such as rear view mirrors, glass mounted 'phone aerials and metal catches to glass windscreens. It cures rapidly when in firm contact with its catalyst impregnated mesh, in the absence of oxygen.

PRODUCT CHARACTERISTICS

Colour	Adhesive: Amber Mesh: Dark Green
Form	Adhesive: Liquid Hardener: Coating on mesh
Composition	Adhesive: Urethane methacrylate Hardener: Cumene hydroperoxide
Product Code	30812350 2ml blister x 6
Storage/Shelf Life	Store for up to 24 months from the date of manufacture when stored in original, unopened packaging under dry conditions. Always store upright.

TYPICAL PERFORMANCE DATA (Approx.)

Working Temperature	+15°C to +25°C. In use the can temperature falls. Optimum temperature is 20°C.
---------------------	--

Fixture Time	1 to 2 minutes at 20°C
Full Cure Time	24 hours at 20°C
Coverage	Sufficient for bonding two rear view mirrors.
Tensile Strength	2 – 5 N/mm ² at 20°C
Temperature Resistance	Fully cured: -50°C to +130°C

DIRECTIONS FOR USE

IMPORTANT: Before using EVO-STIK Rear View Mirror Adhesive refer to the relevant Health & Safety Data Sheet, available at www.bostik.co.uk.

PREPARATION

1. Ensure both surfaces to be bonded are clean, dry and free from grease. It is important to remove the remains of any previous adhesive.
2. Work in warm conditions. Both surfaces and air temperature should be between +18°C and +23°C for best results.
3. Mark where the mirror or aerial is to be fitted on the windscreen.
4. Trim the mesh to the shape of the foot of the mirror or aerial mounting.

APPLICATION

5. Apply the adhesive to the foot of the mirror or aerial mounting, evenly covering the area of contact with a thin coat of adhesive.
6. Place the mesh on the adhesive then immediately mount the mirror or aerial onto the marked position on the windscreen.
7. Hold firmly in place for 2 minutes.

CLEANING

8. Carefully remove excess wet adhesive with a dry cloth.
9. Any film residues may be removed with a clean cloth dampened with a small amount of solvent.
10. When using solvent cleaners always test on a small area first. Do not use solvents in contact with the skin.
11. To remove the adhesive from the skin using a suitable propriety hand cleaner.

PRECAUTIONS IN USE

Cure Times will be greatly extended below 18°C, also poorer quality bonds will result. Contaminants left on surfaces may slow the cure rate.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit www.bostik.co.uk for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely beyond our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for EVO-STIK Rear View Mirror Adhesive, available at www.bostik.co.uk.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



This disclaimer is issued by Bostik Limited ("the Company") and applies to the use of any products supplied by the Company ("the Products") displayed on this Technical Data Sheet ("TDS"). Please read this disclaimer carefully before using any of the Products. Using this TDS and/or the Product constitutes your acceptance of this disclaimer. Its contents shall prevail over any directions of use and any disclaimer and/or exclusion or limitation of liability of the Company which may appear on the packaging of the Products.

This disclaimer sets out the entire financial liability of the Company (including any liability for the acts or omissions of its employees, agents and sub-contractors) to any user of the Products ("Product User") in respect of any use made or resale by the Product User, of any of the Products in this TDS.

This disclaimer does not affect the Company's liability for death or personal injury arising from the Company's negligence in respect of the Products, nor its liability for fraud, or fraudulent misrepresentation, nor any other liability which cannot be excluded or limited under applicable law.

The Company's total liability however arising and whether caused by tort (including negligence and breach of statutory duty), breach of contract or otherwise, arising in connection with the use made or resale by the Product User of any of the Products in this TDS shall be limited to the price paid for the Product by the Product User.

The Company shall not be liable to the Product User for any pure economic loss, loss of profit, loss of business, depletion of goodwill or otherwise, in each case whether direct, indirect or consequential, or any claims (including in respect of personal injury insofar as not caused by the Company's negligence) for consequential compensation whatsoever (howsoever caused) which arise out of or in connection with the use made or resale by the Product User of any of the Products in this TDS.

The Company shall not be liable to the Product User in relation to any loss for any use which is inappropriate or use which is otherwise than in accordance with the relevant instructions for use of the Products in this TDS or on the Product. Product Users are advised to confirm the suitability of the Products by their own tests.

This TDS covers just one of a large range of products supplied by the Company.

Full information on these products and advice on application is freely available from our fully trained staff throughout the country. In addition, specialist technical advice is available from our Technical Services Department. This TDS supersedes all previous TDSs relating to the Products, and users of it must ensure that it is the current issue. Destroy all previous TDS, and if in any doubt, contact the Company, quoting the code number in the top right hand corner on the front of this document.

Sales	Tel: 0844 371 1192	Fax: 01785 241818	customer.service@bostik.com
Technical Advice	Tel: 0844 371 1197	Fax: 01785 272867	technical.service@bostik.com
Safety Data Sheets	Tel: 01785 272625	Fax: 01785 212962	sds.box-eu@bostik.com